## **BIG BIKE PARTS**<sup>®</sup> INSTALLATION INSTRUCTIONS

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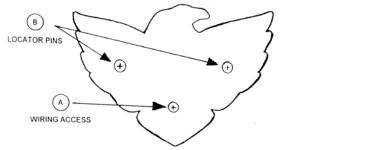
## PART NO. 2-491 EAGL-ITE ILLUMINATED

EMBLEM

7/25/2017

TOOLS REQUIRED: SMALL SCISSORS, CENTER PUNCH, HAMMER, MASKING TAPE, SIDE CUTTERS (OPTIONAL), ELECTRIC DRILL AND 5/32" DRILL BIT (OPTIONAL).

- 1. USING A MILD SOLVENT, SUCH AS RUBBING ALCOHOL, AND A CLEAN, LINT-FREE CLOTH, THOROUGHLY CLEAN THE MOUNTING AREA TO REMOVE THE DIRT OR OTHER FOREIGN MATERIAL. IT IS EXTERMELY IMPORTATN THAT THE AREA IS PERFECTLY CLEAN FOR THE PRESSURE-SENSITIVE TAPE TO PROPERLY WORK.
- 2. CUT OUT THE TEMPLATE AND USING THE MASKING TAPE, POSITION IT TO THE DESIRED MOUNTING LOCATION ON THE MOTORCYCLE, ETC.
- 3. USING A HAMMER AND CENTER PUMCH, MARK THE WIRING HOLD CENTER LOCATION (A). <u>NOTE:</u> THE 2 LOCATOR PIN HOLD LOCATIONS (B) MATE WITH THE OPTIONAL LOCATOR PINS ON THE REARE OF THE EAGL-OTE. THSE PINS ARE INCLUDED FOR USE ON THE GL1500/6 GOLD WING SIDE COVERS. (IT IS RECOMMENDED THAT A LENGTH OF 22 GA. ELECTRICAL WIRE AND A PART OF MALE AND FEMALE QUICK DISCONNECT WIRE TERMINALS BE SPLICED IN LINE WHEN EMBLEM IS MOUNTED ONTO ANY REMOVABLE PANEL). THE PINS ARE USEFUL IN OTHER LOCATIONS TO ASSURE A MOVEMENT-FREE INSTALLATION. IF YOU DECIDE TO USE PINS, DRILL THE LOACTION PNI HOLES AS DETAILED ON THE TEMPLATE. IF YOU CHOOSE NOT TO USE THE PINS, THEY CAN EASILY BE REMOVED BY SNIPPING THEM OFF WITH A SIDE CUTTER.
- 4. REMOVE THE TEMPLATE AND USING A 5/32" DRILL BIT AND THE ELECTRIC DRILL, DRILL THE WIRING HOLE AND OPTIONAL LOCATOR PIN HOLES (IF USED).
- 5. APPLY THE ADHESIVE BACKING TO THE REAR SIDE OF THE EMBLEM, MAKING CERTAIN THE OUTLINE MATCHES. THIS CAN BE VERIFIED AT THE HEAD OF THE EAGLE.
- 6. THREAD THE WIRING THROUGH THE DRILLED ACCESS HOLE (A). REMOVE THE ADHEESIVE BACKING PAPER. INSTALL THE EMBLEM BY PRESSING FIRMLY IN PLACE.
- 7. CONNECT ONE WIRE TO POSITIVE (+) AND ONE WIRE TO NEGATIVE (-) ON THE MOTORCYCLE. THIS EMBLEM CAN BE WIRED AS A RUNNING LIGHT OR BRAKE LIGHT. USE RED LENS EMBLEM (NO. 2-491) FOR BRAKE LIKE INSTALLATION.



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PART NO. 2-491 EAGL-ITE ILLUMINATED EMBLEM

## 7/25/2017

TOOLS REQUIRED: SMALL SCISSORS, CENTER PUNCH, HAMMER, MASKING TAPE, SIDE CUTTERS (OPTIONAL), ELECTRIC DRILL AND 5/32" DRILL BIT (OPTIONAL).

- 8. USING A MILD SOLVENT, SUCH AS RUBBING ALCOHOL, AND A CLEAN, LINT-FREE CLOTH, THOROUGHLY CLEAN THE MOUNTING AREA TO REMOVE THE DIRT OR OTHER FOREIGN MATERIAL. IT IS EXTERMELY IMPORTATN THAT THE AREA IS PERFECTLY CLEAN FOR THE PRESSURE-SENSITIVE TAPE TO PROPERLY WORK.
- 9. CUT OUT THE TEMPLATE AND USING THE MASKING TAPE, POSITION IT TO THE DESIRED MOUNTING LOCATION ON THE MOTORCYCLE, ETC.
- 10. USING A HAMMER AND CENTER PUMCH, MARK THE WIRING HOLD CENTER LOCATION (A). <u>NOTE:</u> THE 2 LOCATOR PIN HOLD LOCATIONS (B) MATE WITH THE OPTIONAL LOCATOR PINS ON THE REARE OF THE EAGL-OTE. THSE PINS ARE INCLUDED FOR USE ON THE GLI500/6 GOLD WING SIDE COVERS. (IT IS RECOMMENDED THAT A LENGTH OF 22 GA. ELECTRICAL WIRE AND A PART OF MALE AND FEMALE QUICK DISCONNECT WIRE TERMINALS BE SPLICED IN LINE WHEN EMBLEM IS MOUNTED ONTO ANY REMOVABLE PANEL). THE PINS ARE USEFUL IN OTHER LOCATIONS TO ASSURE A MOVEMENT-FREE INSTALLATION. IF YOU DECIDE TO USE PINS, DRILL THE LOACTION PNI HOLES AS DETAILED ON THE TEMPLATE. IF YOU CHOOSE NOT TO USE THE PINS, THEY CAN EASILY BE REMOVED BY SNIPPING THEM OFF WITH A SIDE CUTTER.
- 11. REMOVE THE TEMPLATE AND USING A 5/32" DRILL BIT AND THE ELECTRIC DRILL, DRILL THE WIRING HOLE AND OPTIONAL LOCATOR PIN HOLES (IF USED).
- 12. APPLY THE ADHESIVE BACKING TO THE REAR SIDE OF THE EMBLEM, MAKING CERTAIN THE OUTLINE MATCHES. THIS CAN BE VERIFIED AT THE HEAD OF THE EAGLE.
- 13. THREAD THE WIRING THROUGH THE DRILLED ACCESS HOLE (A). REMOVE THE ADHEESIVE BACKING PAPER. INSTALL THE EMBLEM BY PRESSING FIRMLY IN PLACE.
- 14. CONNECT ONE WIRE TO POSITIVE (+) AND ONE WIRE TO NEGATIVE (-) ON THE MOTORCYCLE. THIS EMBLEM CAN BE WIRED AS A RUNNING LIGHT OR BRAKE LIGHT. USE RED LENS EMBLEM (NO. 2-491) FOR BRAKE LIKE INSTALLATION.

