

BIG BIKE PARTS® INSTALLATION INSTRUCTIONS

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**CHROME SWITCH BOX HOUSING-
BRAKE SIDE
FITS MOST HONDA CRUISERS
PART NO. 51-333B**

ITEMS REQUIRED: #2 PHILLIPS SCREWDRIVER, 10MM WRENCH, FLAT SCREW DRIVER

NOTE: WE RECOMMEND PROFESSIONAL INSTALLATION BY A DEALER

INSTALLATION:

1. ON THE RIGHT SIDE, REMOVE THE 10 MM NUT ON THE BRAKE LEVER MOUNT. THEN REMOVE THE MOUNTING SCREW & THE LEVER – THIS ALLOWS ROOM TO WORK W/CABLES & WIRES.
2. REMOVE (2) PHILLIPS HEAD SCREWS FROM BOTTOM SIDE OF SWITCH BOX. THIS ALLOWS THE SWITCH BOX TO BECOME SPLIT, TOP AND BOTTOM.
3. UNHOOK THE THROTTLE CABLES & REMOVE THE TWIST GRIP.
4. ON THE BOTTOM HALF OF THE SWITCH BOX REMOVE THE PHILLIPS SCREW THAT HOLDS THE BRASS WIRE CLAMP & REMOVE THE CLAMP.
5. REMOVE THE PHILLIPS SCREW THAT HOLDS THE STARTER SWITCH IN PLACE & REMOVE THE SWITCH.
6. REVERSE STEPS 4 & 5 USING THE NEW BOTTOM HALF OF THE HOUSING.
7. ON THE TOP HALF OF THE SWITCH HOUSING, REMOVE THE BRASS KEEPER & KILL SWITCH BY REMOVING (2) PHILLIPS SCREWS.
8. NEXT THE THROTTLE CABLE CAN BE REMOVED FROM THE HOUSING & THE SWITCH HOUSING CAN BE SET ASIDE.
9. REINSTALL CABLES INTO THE NEW HOUSING & THEN REINSTALL THE KILL SWITCH BY REVERSING STEP (7).
10. REINSTALL THE THROTTLE TWIST GRIP AND ATTACH THE THROTTLE CABLES.
11. REVERSE STEPS 1 & 2.
12. READJUST THE THROTTLE CABLES.
13. CHECK ALL SWITCHES MAKING SURE THEY ARE WORKING PROPERLY.

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**CHROME SWITCH BOX HOUSING-
CLUTCH SIDE
FITS MOST HONDA CRUISERS
PART NO. 51-333C**

ITEMS REQUIRED: #2 PHILLIPS SCREWDRIVER, 10MM WRENCH, FLAT SCREW DRIVER

NOTE: WE RECOMMEND PROFESSIONAL INSTALLATION BY A DEALER

INSTALLATION:

1. ON THE LEFT SIDE OF THE HANDLE BARS, REMOVE THE (2) PHILLIPS HEAD SCREWS ON THE BOTTOM SIDE OF THE SWITCH BOX. THIS ALLOWS THE SWITCH BOX TO BE OPENED INTO TWO PIECES (TOP & BOTTOM)
2. IF A CHOKE LEVER IS USED ON THIS SWITCH BOX, (SOME MODELS) RELEASE THE CABLE END FROM THE LEVER & REMOVE THE CHOKE CABLE FROM THE SWITCH BOX USING A 11MM WRENCH.
3. ON THE INSIDE OF THE BOTTOM HALF OF THE SWITCH BOX REMOVE THE PHILLIPS HEAD SCREW THAT HOLDS THE WIRE CLAMP IN PLACE & REMOVE THE WIRE CLAMP.
4. REMOVE THE (2) SCREWS & TURN SIGNAL SWITCH ARM.
5. REMOVE THE HORN BUTTON SCREW & REMOVE THE HORN BUTTON.
6. USING THE NEW CHROME BOTTOM HALF OF THE SWITCH BOX, REINSTALL THE HORN BUTTON, THE TURN SIGNAL SWITCH ARM & THE CHOKE CABLE (IF USED) BY REVERSING STEPS 2 THRU 5.
7. ON THE INSIDE OF THE TOP HALF OF THE SWITCH BOX, REMOVE THE WIRE CLAMP BY REMOVING THE PHILLIPS SCREW.
8. REMOVE THE (2) PHILLIPS SCREWS FROM THE HEADLIGHT HI / LOW SWITCH & REMOVE THE SWITCH.
9. REINSTALL INTO NEW CHROME SWITCH BOX BY REVERSING STEPS 7 & 8.
10. NEXT REINSTALL BOTH TOP & BOTTOM HALVES BY REVERSING STEPS 1 & 2.
11. CHECK ALL SWITCHES, BUTTONS & LEVERS FOR CORRECT FUNCTIONS.