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BIG BIKE PARTS INSTALLATION INSTRUCTIONS

PART NO. 52-615

CHROME TRUNK RAIL SET HONDA GL1800 GOLDWING

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Revised 2/12/2009 TOOLS REQUIRED:

PHILLIPS SCREWDRIVER

1/4" DRILL BIT & DRILL

3MM ALLEN WRENCH **AWL**

INSTALLATION:

- 1. REMOVE THE TWO SCREWS (1A) THAT HOLD THE RIGHT SIDE TRUNK MOLDING (1B) ON.
- 2. REMOVE THE TWO SCREWS (1C) THAT HOLD THE LEFT SIDE TRUNK MOLDING (1D) ON.
- 3. REMOVE THE TWO SCREWS (1E) THAT HOLD THE CENTER TRUNK MOLDING (1F) ON.
- REMOVE THE FOUR SCREWS (1G) ON THE INSIDE OF THE TRUNK AND THE THREE SCREWS (1H) ON THE OUTSIDE OF THE TRUNK THAT HOLD THE UNDER TRUNK COVER (1H) ON. REMOVE THE UNDER TRUNK COVER (1I).
- POSITION THE DRILLING TEMPLATE (2A) ON THE OUTSIDE OF THE UNDER TRUNK COVER (2B). MARK THE CENTER OF THE TWO HOLES WITH AN AWL.
- 6. DRILL A 1/4" HOLE AT EACH MARK.
- 7. REPEAT STEPS 5-6 FOR THE OTHER SIDE.
- 8. PUT A SCREW THROUGH EACH HOLE DRILLED AND INTO THE TRUNK RAIL. THIS WILL ALLOW YOU TO MARK THE BACK TWO HOLES FOR DRILLING.
- DRILL A ¼" HOLE AT EACH MARK.
- 10. INSTALL THE TRUNK RAIL (3A) ONTO THE UNDER TRUNK COVER (3B) USING ALLEN BOLT (3C), FLAT WASHER (3D) RUBBER WASHER (3E) ON THE INSIDE OF UNDER TRUNK COVER (3B). THE ANGLED RUBBÉR WASHER (3F) IS TO BE USED ON THE OUTSIDE SURFACE OF THE UNDER TRUNK COVER (3B) (THIS HARDWARE IS TO BE USED ON EACH MOUNTING LUG OF THE TRUNK RAIL).
- REINSTALL THE UNDER TRUNK COVER AND TRUNK MOLDING BY REVERSING STEPS 1-4.



