## **BIG BIKE PARTS** INSTALLATION INSTRUCTIONS

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PASSENGER BOARD LIGHT PART NO. 52-619

FOR HONDA GL1800 GOLD WING

## Revised 12/13/06

TOOLS REQUIRED:

5MM ALLEN WRENCH

WIRE CRIMPERS

AWL DRILL AND 1/8" DRILL BIT PHILLIPS SCREWDRIVER

INSTALLATION:

1. PLACE BIKE ON CENTER STAND.

- REMOVE THE RUBBER STOPPER (THAT KEEPS THE CENTER STAND FROM HITTING THE BIKE) FROM UNDER THE BIKE.
- 3. INSTALL THE NEW RUBBER STOPPER PROVIDED WITH PART.
- 4. USING 5MM ALLEN WRENCH REMOVE THE TWO SCREWS (1A) HOLDING THE PASSENGER BOARD COVER (1B) TO THE PASSENGER BOARD (1C).
- CUT OUT THE DRILLING TEMPLATE PROVIDED AND TAPE INTO THE RECESSED AREA OF PASSENGER BOARD COVER (1B).
- 6. MARK THE CENTER OF THE HOLES WITH THE AWL. DRILL A 1/8" HOLE AT EACH MARK.
- CLEAN THE RECESSED AREA WITH RUBBING ALCHOHOL.
- 8. RUN THE LIGHT STRIP WIRES THROUGH THE BACK HOLE. REMOVE THE BACKING ON LIGHT STRIP TAPE AND STICK THE LIGHT STRIPS TO THE BOARD COVER.
- 9. REMOVE THE BACKING FROM THE TAPE ON THE LIGHT HOUSING AND STICK THE LIGHT HOUSING INTO PLACE. USE WASHERS AND SCREWS PROVIDED TO SECURE IN PLACE.
- 10. REINSTALL THE PASSENGER BOARD COVER.
- 11. REMOVE THE SIDE COVER AND ROUTE THE WIRES DOWN THE SADDLEBAG CRASH BAR AND RUN TO THE FUSE PANEL. WIRE INTO THE ACCESSORY TERMINAL IN FUSE PANEL.
- 12. REPEAT STEPS #4 THROUGH #11 FOR THE OTHER SIDE.

