BIG BIKE PARTS

INSTALLATION INSTRUCTIONS

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PART NO. 52-702A

LED LIGHTED SADDLEBAG MOLDING GL1800 GOLDWING 01'-10'

Revised 1/8/2013

ITEMS REQUIRED: PHILLIPS SCREW DRIVER DRILL

8MM SOCKET WRENCH 11/32" DRILL BIT **RUBBING ALCOHOL**

WIRE CRIMPERS

IMPORTANT: DO NOT BEND LIGHT STRIPS AS THIS CAN BREAK THE CIRCUIT BOARD.

SECTION 1: INSTALLING LENSES

- 1. IF USING THE RED LENSES GO TO STEP 4. IF USING CLEAR LENSES GO TO STEP 2.
- 2. CAREFULLY REMOVE THE RED LENS FROM THE CHROME FRAMES BY GENTLY PRYING BETWEEN THE LENS AND THE TAPE WITH A FLAT SCREWDRIVER OR SIMILAR TOOL. TRY TO KEEP THE TAPE ATTACHED TO THE CHROME FRAME AS THE LENS COME LOOSE.
- INSTALL THE MATCHING CLEAR LENS IN THE LOCATION OF THE RED LENS YOU JUST REMOVED. GENTLY SQUEEZE THE FRAME AND THE LENS TOGETHER TO SECURE THE LENS TO THE TAPE AND THE FRAME.
- 4. USING A SMALL SOCKET OR NUT DRIVER TO INSTALL THE ROUND METAL CLIPS ON EACH OF THE POSTS NEXT TO EACH LENS. THE CLIPS HIGH CENTER POINT SHOULD BE FACING UP WHEN YOU INSTALL IT.

SECTION 2: INSTALLING ON SADDLEBAG

- 5. DISCONNECT THE NEGATIVE BATTERY CABLE.
- 6. REMOVE THE THREE SCREWS (1A) THAT HOLD THE RIGHT SIDE SADDLEBAG LID MOLDING (1B) ON.
- 7. REMOVE THE TWO SCREWS (1C) THAT HOLD THE RIGHT SIDE SADDLEBAG CORNER MOLDING (1D) ON. THERE IS ALSO ADHESIVE TAPE (1E) HOLDING THE CORNER PIECE ON.
- 8. DRILL A 11/32" BIT (1G) IN THE CAVITY OF THE CORNER MOLDING FOR WIRE ROUTING.
- CLEAN THE CAVITY WITH RUBBING ALCOHOL TO ALLOW TAPE TO STICK. ALSO CLEAN THE AREA WHERE THE TAPE FROM THE MOLDING CONTACTS.
- 10. REMOVE THE PROTECTIVE BACKING FROM THE TAPE ON THE BACK SIDE OF THE LED SADDLEBAG CORNER LIGHT STRIP. RUN THE PLUG THROUGH THE HOLE DRILLED AND STICK THE LIGHT STRIP INTO THE CAVITY. MAKE SURE THE LIGHT STRIP IS CENTERED AND THE SLOTS IN THE LIGHT STRIP LINE UP WITH THE HOLES IN THE SADDLEBAG LID. ADJUST THE WIRES AT THE END OF THE CIRCUIT BOARD SO THEY MOVE AROUND THE MOLDING LENS BEING CAREFUL NOT TO BREAK THE CIRCUIT BOARD.
- 11. PLACE THE NEW SADDLEBAG CORNER MOLDING LENS INTO PLACE AND TIGHTEN DOWN WITH SCREWS (1C).
- 12. REMOVE THE SCREW HOLDING THE SADDLEBAG LID STRUT TO THE BOTTOM STRUT BRACKET. REMOVE THE STRUT BRACKET. THEN REMOVE THE SCREW AT THE FRONT OF THE SADDLEBAG LID ATTACHING THE SADDLEBAG LID SUPPORT CABLE TO THE SADDLEBAG LID.
- 13. DRILL A 11/32" HOLE (1H) IN THE SADDLEBAG AT THE BOTTOM NEAR WHERE THE LID AND SADDLEBAG MEET BELOW THE SADDLEBAG LID STRUT TO ALLOW THE PLUG TO BE RUN INTO THE SADDLEBAG.
- 14. RUN THE PLUG AND WIRES THROUGH THE GAP WHERE THE BOTTOM STRUT BRACKET WAS.
- 15. REINSTALL THE BOTTOM STRUT BRACKET AND REATTACH THE SADDLEBAG LID STRUT. THEN REINSTALL THE SADDLEBAG LID SUPPORT CABLE TO THE SADDLEBAG LID.
- 16. CLEAN THE SADDLEBAG LID MOLDING CAVITY WITH RUBBING ALCOHOL.
- 17. REMOVE THE PROTECTIVE BACKING FROM THE TAPE ON THE BACKSIDE OF LED SADDLEBAG LID LIGHT STRIP. STICK THE LIGHT STRIP INTO THE CAVITY. MAKE SURE THE LIGHT STRIP IS CENTERED AND THE SLOTS IN THE LIGHT STRIP LINE UP WITH THE HOLES IN THE SADDLEBAG LID. BE CAREFUL NOT TO BEND THE CIRCUIT BOARD WHERE THE WIRES COME OUT. AS IT MIGHT BREAK.
- 18. PLACE THE SADDLEBAG LID MOLDING LENS INTO PLACE AND TIGHTEN DOWN WITH SCREWS (1A).
- 19. RUN THE PLUG THROUGH THE HOLE DRILLED AND INTO THE SADDLEBAG.
- 20. USING 8MM SOCKET WRENCH REMOVE THE THREE NUTS HOLDING THE SADDLEBAG LIGHT (1F) TO THE SADDLEBAG. THE NUTS ARE ON THE INSIDE OF THE SADDLEBAG. THIS WILL ALLOW YOU TO ACCESS THE WIRES TO PLUG INTO.
- 21. WITH THE SADDLEBAG LIGHT REMOVED, TAKE THE THREE PIN PLUG HARNESS AND PLUG IT BETWEEN THE RUNNING/BRAKE BULB SOCKET AND THE OEM PLUG.
- 22. LOCATE THE LARGE RUBBER GROMMET ON THE INSIDE WALL OF THE SADDLEBAG CAVITY. REMOVE THE GROMMET AND CUT A SLIT IN THE BOTTOM OF THE GROMMET. THIS WILL ALLOW YOU TO PUSH THE TWO BLUE PLUGS THROUGH. REINSTALL THE GROMMET AND PLUG THE FEMALE AND MALE BLUE PLUGS TOGETHER. TEST FOR OPERATION.
- 23. REPEAT STEPS 2-18 FOR OTHER SIDE.
- 24. REINSTALL ALL REMOVED PARTS.

