

INSTALLATION INSTRUCTIONS

PART NO. 52-702P LED LIGHTED SADDLEBAG MOLDING
PART NO. 52-732P GL1800 GOLDWING

Revised 10-22-07

ITEMS REQUIRED: PHILLIPS SCREW DRIVER 8MM SOCKET WRENCH RUBBING ALCOHOL WIRE CRIMPERS
DRILL 11/32" DRILL BIT

IMPORTANT: DO NO BEND LIGHT STRIPS AS THIS CAN BREAK THE CIRCUIT BOARD.

INSTALLATION:

1. DISCONNECT THE NEGATIVE BATTERY CABLE.
2. REMOVE THE THREE SCREWS (1A) THAT HOLD THE RIGHT SIDE SADDLEBAG LID MOLDING (1B) ON.
3. REMOVE THE TWO SCREWS (1C) THAT HOLD THE RIGHT SIDE SADDLEBAG CORNER MOLDING (1D) ON. THERE IS ALSO ADHESIVE TAPE (1E) HOLDING THE CORNER PIECE ON.
4. DRILL A 11/32" BIT (1G) IN THE CAVITY OF THE CORNER MOLDING FOR WIRE ROUTING.
5. CLEAN THE CAVITY WITH RUBBING ALCOHOL TO ALLOW TAPE TO STICK. ALSO CLEAN THE AREA WHERE THE TAPE FROM THE MOLDING CONTACTS.
6. REMOVE THE PROTECTIVE BACKING FROM THE TAPE ON THE BACK SIDE OF THE LED SADDLEBAG CORNER LIGHT STRIP. RUN THE PLUG THROUGH THE HOLE DRILLED AND STICK THE LIGHT STRIP INTO THE CAVITY. MAKE SURE LIGHT STRIP IS CENTERED AND THE SLOTS IN THE LIGHT STRIP LINE UP WITH THE HOLES IN THE SADDLEBAG LID. ADJUST THE WIRES AT THE END OF THE CIRCUIT BOARD SO THEY MOVE AROUND THE MOLDING LENS BEING CAREFUL NOT TO BREAK THE CIRCUIT BOARD.
7. PLACE THE NEW SADDLEBAG CORNER MOLDING LENS INTO PLACE AND TIGHTEN DOWN WITH SCREWS (1C).
8. REMOVE THE SCREW HOLDING THE SADDLEBAG LID STRUT TO THE BOTTOM STRUT BRACKET. REMOVE THE STRUT BRACKET. THEN REMOVE THE SCREW AT THE FRONT OF THE SADDLEBAG LID ATTACHING THE SADDLEBAG LID SUPPORT CABLE TO THE SADDLEBAG LID.
9. DRILL A 11/32" HOLE (1H) IN THE SADDLEBAG AT THE BOTTOM NEAR WHERE THE LID AND SADDLEBAG MEET BELOW THE SADDLEBAG LID STRUT TO ALLOW THE PLUG TO BE RUN INTO THE SADDLEBAG.
10. RUN THE PLUG AND WIRES THROUGH THE GAP WHERE THE BOTTOM STRUT BRACKET WAS.
11. REINSTALL THE BOTTOM STRUT BRACKET AND REATTACH THE SADDLEBAG LID STRUT. THEN REINSTALL THE SADDLEBAG LID SUPPORT CABLE TO THE SADDLEBAG LID.
12. CLEAN THE SADDLEBAG LID MOLDING CAVITY WITH RUBBING ALCOHOL.
13. REMOVE THE PROTECTIVE BACKING FROM THE TAPE ON THE BACKSIDE OF LED SADDLEBAG LID LIGHT STRIP. STICK THE LIGHT STRIP INTO THE CAVITY. MAKE SURE THE LIGHT STRIP IS CENTERED AND THE SLOTS IN THE LIGHT STRIP LINE UP WITH THE HOLES IN THE SADDLEBAG LID. BE CAREFUL NOT TO BEND THE CIRCUIT BOARD WHERE THE WIRES COME OUT, AS IT MIGHT BREAK.
14. PLACE THE SADDLEBAG LID MOLDING LENS INTO PLACE AND TIGHTEN DOWN WITH SCREWS (1A).
15. RUN THE PLUG THROUGH THE HOLE DRILLED AND INTO THE SADDLEBAG.
16. USING 8MM SOCKET WRENCH REMOVE THE THREE NUTS HOLDING THE SADDLEBAG LIGHT (1F) TO SADDLEBAG. THE NUTS ARE ON THE INSIDE OF SADDLEBAG. THIS WILL ALLOW YOU TO ACCESS THE WIRES TO PLUG INTO.
17. WITH THE SADDLEBAG LIGHT REMOVED, TAKE THE THREE PIN PLUG HARNESS AND PLUG IT BETWEEN THE RUNNING/BRAKE BULB SOCKET AND THE OEM PLUG.
18. LOCATE THE LARGE RUBBER GROMMET ON THE INSIDE WALL OF THE SADDLEBAG CAVITY. REMOVE THE GROMMET AND CUT A SLIT IN THE BOTTOM OF THE GROMMET. THIS WILL ALLOW YOU TO PUSH THE TWO BLUE PLUGS THROUGH. REINSTALL THE GROMMET AND PLUG THE FEMALE AND MALE BLUE PLUGS TOGETHER. TEST FOR OPERATION.
19. REPEAT STEPS 2-18 FOR OTHER SIDE.
20. REINSTALL ALL REMOVED PARTS.

