BIG BIKE PARTS

INSTALLATION INSTRUCTIONS

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PART NO. 52-830 & 52-830SK

TOUR LUGGAGE RACK

3/18/2019

HONDA GL1800/F6B 2013-2017

TOOLS NEEDED:	10 MM WRENCH	12MM WRENCH		6MM ALLEN WRENCH (WITH OEM BACKREST)		REMOVABLE THREAD LOCK
HARDWARE	1 - RACK		2 - M8-1.25 X	35MM LONG HEX BOLT	2 - FLAT F	FRONT MOUNT
INCLUDED:	2 - 19MM LONG SPACERS		2 - M8-1.25 X 40MM LONG HEX BOLT		2 - BENT REAR MOUNT	
	2 - 12MM LONG SPACERS		4 - M6-1.0 X 1	5MM LONG HEX BOLT	4 - M6 LC	OCK WASHER

NOTE: REMOVABLE THREAD LOCK SHOULD BE USED ON ALL HARDWARE.

PLEASE READ THROUGH AND UNDERSTAND THESE INSTRUCTIONS BEFORE BEGINNING.

IF YOU *DO NOT* HAVE AN OEM (HONDA) BACKREST START ON STEP 2.

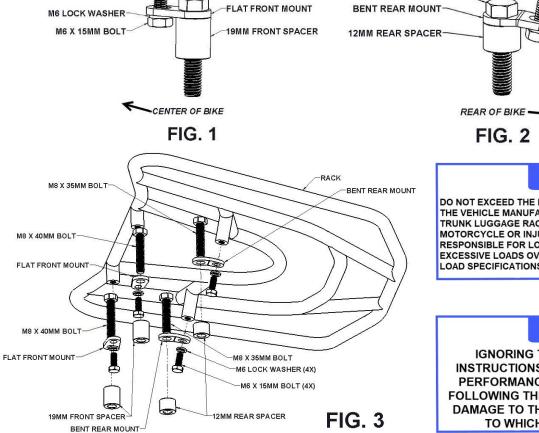
INSTALLATION

- 1. USING A 6MM ALLEN WRENCH REMOVE THE FOUR SOCKET HEAD BOLTS HOLDING THE BACKREST TO THE BACKREST MOUNTS. THE BOLTS WILL NOT BE REUSED. FOLLOW THE STEPS BELOW KEEPING THE BACKREST IN ITS ORIGINAL POSITION WITH THE NEW RACK MOUNTING ON TOP OF IT.
- 2. PUT A M8 X 40MM BOLT THROUGH THE LARGE HOLE IN THE FLAT FRONT MOUNT. THEN SLIDE A 19MM LONG SPACER OVER THE BOLT. SEE FIG. 1
- 3. INSTALL THE M8 X 40MM BOLT INTO ONE OF THE FRONT MOUNTING HOLES ON THE BIKE AND TIGHTEN FINGER TIGHT.
- 4. REPEAT STEPS 2 AND 3 AND INSTALL THE OTHER FRONT MOUNT.
- 5. PUT A M8 X 35MM BOLT THROUGH THE LARGE HOLE IN THE BENT REAR MOUNT. THEN SLIDE A 12MM LONG SPACER OVER THE BOLT. SEE FIG.2 AND NOTE THE DIRECTION OF THE BENT REAR MOUNT.
- 6. INSTALL THE M8 X 35MM BOLT INTO ONE OF THE REAR MOUNTING HOLES ON THE BIKE AND TIGHTEN FINGER TIGHT.
- 7. REPEAT STEPS 5 AND 6 AND INSTALL THE OTHER REAR MOUNT.
- 8. INSTALL THE RACK USING THE FOUR M6 X15MM LONG HEX BOLTS AND LOCK WASHERS. THE BOLTS GO THROUGH THE SLOTTED HOLES ON THE FRONT AND THE REAR MOUNTS FROM THE BOTTOM. SEE **FIG. 3**. TIGHTEN FINGER TIGHT.

M8 X 35MM BOLT

- 9. USING A 12MM WRENCH TIGHTEN THE FOUR M8 HEX BOLTS.
- 10. ALIGN THE RACK TO THE DESIRED POSITION AND USING A 10MM WRENCH TIGHTEN THE FOUR M6 HEX BOLTS.

M8 X 40MM BOLT



NOTICE

-M6 LOCK WASHER -M6 X 15MM BOLT

DO NOT EXCEED THE LOAD CAPACITY THAT IS SPECIFIED BY THE VEHICLE MANUFACTURER. EXCESSIVE LOADING ON THE TRUNK LUGGAGE RACK MAY CAUSE LOSS, DAMAGE TO THE MOTORCYCLE OR INJURY. BIG BIKE PARTS IS NOT RESPONSIBLE FOR LOSS, DAMAGE OR INJURY CAUSED DUE TO EXCESSIVE LOADS OVER THE VEHICLE MANUFACTURER'S LOAD SPECIFICATIONS ON THE LUGGAGE RACK.

NOTICE

IGNORING THE CONTENTS OF THESE
INSTRUCTIONS MAY AFFECT THE PRODUCT
PERFORMANCE AND FUNCTIONALITY. NOT
FOLLOWING THESE INSTRUCTION MAY CAUSE
DAMAGE TO THE PRODUCT OR THE VEHICLE
TO WHICH IT IS BEING ATTACHED.