

BIG BIKE PARTS®

INSTALLATION INSTRUCTIONS

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PART NO. 53-434

CHROME HIGHWAY BARS
HONDA AERO 750 2004- 08 &
SPIRIT C2 2007- 09, PHANTOM
2010-14

Revised 7/17/14

TOOLS NEEDED: 10MM WRENCH
14MM WRENCH

NOTE: WE RECOMMEND USING THREAD LOCKER ON ALL BOLTS.

1. USING THE 10MM WRENCH REMOVE THE BOLT AT THE TOP OF THE RADIATOR. THIS BOLT WILL NOT BE REUSED.
2. USING THE 14MM WRENCH REMOVE THE TWO OEM BOLTS ON THE LEFT SIDE HOLDING THE PEG TO THE BIKE. THESE BOLTS WILL NOT BE REUSED.
3. SLIDE THE LEFT SIDE HIGHWAY BAR INTO PLACE BETWEEN THE FRAME AND THE PEG BRACKET. THIS IS THE ONE WITH THE BENT BRACKET ON THE BOTTOM. SECURE THE LEFT SIDE HIGHWAY BAR INTO PLACE BY USING THE HARDWARE SUPPLIED. DO NOT FULLY TIGHTEN AT THIS TIME.
4. USING THE 14MM WRENCH REMOVE THE TWO OEM BOLTS ON THE RIGHT SIDE HOLDING THE PEG TO THE BIKE. THESE BOLTS WILL NOT BE REUSED.
5. SLIDE THE RIGHT SIDE HIGHWAY BAR INTO PLACE BETWEEN THE FRAME AND THE PEG BRACKET. SECURE THE RIGHT SIDE HIGHWAY BAR INTO PLACE BY USING THE HARDWARE SUPPLIED. DO NOT FULLY TIGHTEN AT THIS TIME.
6. WITH THE LEFT AND RIGHT BARS IN PLACE FASTEN THE M6 BOLT THROUGH BOTH HOLES IN THE TOP BRACKETS AND INTO THE TOP HOLE IN THE RADIATOR AND TIGHTEN DOWN.
7. PROCEED TO TIGHTEN DOWN THE FOUR BOLTS ON THE LEFT AND RIGHT SIDES HOLDING THE BOTTOM BRACKETS TO THE BIKE.

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