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INSTALLATION INSTRUCTIONS

SADDLEBAG STAYS
PART NO. 55-130

HONDA
VTX 1300C 2003-2006
VTX 1800 C/F 2002-2006

REVISED 08-15-08

TOOLS NEEDED: 5MM ALLEN WRENCH
6MM ALLEN WRENCH
8MM ALLEN WRENCH
KNIFE

INSTALLATION:

NOTE: WE RECOMMEND USING LOCK-TITE ON ALL BOLTS.

1. USING A KNIFE PRY OFF THE COVERS THAT ARE OVER THE REAR FENDER STRUT BOLTS. ONLY REMOVE THE BOLT COVERS THAT ARE FURTHEST FORWARD AND FURTHEST BACK ON BOTH SIDES. THESE BOLT COVERS CAN BE DISCARDED.
2. USING THE 6MM ALLEN WRENCH, REMOVE THE FRONT STRUT BOLT ON ONE SIDE ONLY. THIS BOLT CAN BE DISCARDED.
3. INSTALL THE FRONT PART OF THE NEW SADDLEBAG STAY USING THE NEW M8 X 1.25 X 55MM LONG BUTTON HEAD SCREW. DO NOT TIGHTEN.
4. USING THE 8MM WRENCH REMOVE THE REAR STRUT BOLT ON ONE SIDE ONLY. THIS BOLT CAN BE DISCARDED.
5. INSTALL THE REAR OF THE NEW SADDLEBAG STAY USING THE NEW M10 X 1.25 X 70MM LONG BUTTON HEAD SCREW. TIGHTEN ALL SCREWS DOWN.
6. REPEAT STEPS 1-5 FOR THE OTHER SIDE.