BIG BIKE PARTS

INSTALLATION INSTRUCTIONS

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Highway Crash Bars Part No. 63-126 Yamaha XVS650 Classic and Custom

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TOOLS NEEDED: 12MM WRENCH 14MM WRENCH

LEFT SIDE INSTALLATION:

- 1. USING 12MM WRENCH REMOVE THE LOWER OF THE TWO BOLTS ON THE FRAME HOLDING THE ENGINE MOUNT TO THE FRAME.
- 2. USING 14MM WRENCH REMOVE THE TWO BOLTS BELOW THE DRIVERS PEG HOLDING THE PEG MOUNT TO THE FRAME.
- 3. USING THE NEW M8 X 1.25 X 70MM LONG FLANGE BOLT MOUNT THE CRASH BAR TO THE HOLE FROM THE BOLT REMOVED IN STEP #1 AND REUSE THE NUTS FROM THAT BOLT.
- USING THE TWO NEW M10 X 1.25 X 25MM LONG FLANGE BOLTS MOUNT THE CRASH BAR TO THE BOTTOM BOLT HOLES REMOVED IN STEP #2.

RIGHT SIDE INSTALLATION:

- 5. USING 12MM WRENCH REMOVE THE LOWER OF THE TWO BOLTS ON THE FRAME HOLDING THE ENGINE MOUNT TO THE FRAME.
- 6. USING 14MM WRENCH REMOVE THE TWO BOLTS BELOW THE DRIVERS PEG HOLDING THE PEG MOUNT TO THE FRAME.
- 7. USING THE NEW M8 X 1.25 X 85MM LONG FLANGE BOLT MOUNT THE CRASH BAR TO THE HOLE FROM THE BOLT REMOVED IN STEP #1 AND REUSE THE NUTS FROM THAT BOLT.
- USING THE TWO NEW M10 X 1.25 X 25MM LONG FLANGE BOLTS MOUNT THE CRASH BAR TO THE BOTTOM BOLT HOLES REMOVED IN STEP
 6.

NOTE: WE RECOMMEND USING A THREAD LOCK ON THE THREADS OF THE BOLTS TO INSURE THEY HOLD.