

## INSTALLATION INSTRUCTIONS

PART NO. 63-603

HIGHWAY BARS  
XVS 1100 CLASSIC

TOOLS NEEDED: 14MM SOCKET

**NOTE: IT IS RECOMMENDED TO USE LOCTITE ON ALL BOLTS.** THE LEFT SIDE HWY BAR HAS THE BENT BRACKET WITH THE NOTCH ON TOP. THE RIGHT SIDE HWY BAR HAS THE BENT BRACKET AT THE BOTTOM.

### LEFT SIDE INSTALLATION:

1. USING 14MM SOCKET ON THE LEFT SIDE REMOVE THE TWO BOLTS AT THE TOP OF FRAME, JUST BELOW NECK COVERS. THESE ARE THE MOTOR MOUNT BOLTS. THESE BOLTS CAN BE DISCARDED.
2. MOUNT THE HWY BAR TO FRAME USING ONLY ONE BOLT TO HOLD IT IN PLACE AT TOP. USE THE M10 X 1.25 X 60MM LONG BOLT.
3. USING 14MM SOCKET ON LEFT SIDE REMOVE THE TWO BOLTS THAT ARE BELOW THE FLOORBOARD AND HOLDING IT TO FRAME. THESE BOLTS CAN BE DISCARDED.
4. MOUNT THE BOTTOM OF HWY BAR TO THIS SPOT USING TWO OF THE M10 X 1.25 X 25MM LONG BOLTS PROVIDED. THE MOUNTING BRACKET GOES BETWEEN THE FLOORBOARD BRACKET AND THE FRAME.
5. USE THE OTHER M10 X 1.25 X 60MM LONG BOLT PROVIDED ON THE TOP MOUNT. TIGHTEN ALL BOLTS.

### RIGHT SIDE INSTALLATION:

6. USING 14MM SOCKET ON THE RIGHT SIDE REMOVE THE TWO BOLTS AT THE TOP OF FRAME, JUST BELOW NECK COVERS. THESE ARE THE MOTOR MOUNT BOLTS. THESE BOLTS CAN BE DISCARDED.
7. MOUNT THE HWY BAR TO FRAME USING ONLY ONE BOLT TO HOLD IT IN PLACE AT TOP. USE THE M10 X 1.25 X 20MM LONG BOLT.
8. USING 14MM SOCKET ON RIGHT SIDE REMOVE THE TWO BOLTS THAT ARE BELOW THE FLOORBOARD AND HOLDING IT TO FRAME. THESE BOLTS CAN BE DISCARDED.
9. MOUNT THE BOTTOM OF HWY BAR TO THIS SPOT USING TWO OF THE M10 X 1.25 X 25MM LONG BOLTS PROVIDED. THE MOUNTING BRACKET GOES BETWEEN FLOORBOARD BRACKET AND THE FRAME.
10. USE THE OTHER M10 X 1.25 X 20MM LONG BOLT PROVIDED ON THE TOP MOUNT. TIGHTEN ALL BOLTS.