

# BIG BIKE PARTS® INSTALLATION INSTRUCTIONS

Copyright© 2007 by Big Bike Parts, Inc. No part of this instruction sheet may be reproduced without the written permission of Big Bike Parts, Inc.

PART NO. 63-614

CHROME SWITCH BOX HOUSINGS  
YAMAHA VSTAR 1100 CLASSICS

03/06/07

## 63-608B BRAKE SIDE

TOOLS NEEDED: #1 & #2 PHILLIPS HEAD SCREWDRIVER

NEEDLE NOSE PLIERS

1. LOOSEN THE THROTTLE CABLE TO GIVE YOURSELF AS MUCH SLACK AS POSSIBLE.
2. WITH A #2 PHILLIPS HEAD SCREWDRIVER, REMOVE THE SCREW FROM THE BOTTOM OF THE SWITCHBOX AND THE TWO SCREWS FROM THE BACK OF THE SWITCHBOX SO THE TWO HALVES CAN BE SEPARATED.
3. WITH THE TWO HALVES SPLIT APART, REMOVE THE THROTTLE CABLES FROM THE THROTTLE TUBE USING A NEEDLE NOSE PLIERS IF NECESSARY.
4. USING A #1 PHILLIPS HEAD SCREWDRIVER, REMOVE THE SCREW HOLDING THE METAL TAB IN PLACE, HOLDING THE WIRES TO THE SWITCHBOX. THEN REMOVE THE TWO SCREWS HOLDING THE BLACK PLASTIC COVER. NEXT, REMOVE THE SCREW HOLDING THE START BUTTON BACKER; BE CAREFUL NOT TO LOSE THE SPRING. FINALLY, REMOVE THE SCREW HOLDING THE KILL SWITCH IN PLACE.
5. SCREW THE THROTTLE CABLE OUT OF FRONT HALF OF OEM SWITCHBOX.
6. SCREW THE THROTTLE CABLE INTO THE FRONT HALF OF NEW CHROME SWITCHBOX.
7. INSTALL THE COMPONENTS REMOVED FROM THE OEM SWITCHBOX IN STEP #4 INTO THE CHROME SWITCHBOX IN REVERSE ORDER AS REMOVED. WHEN INSTALLING THE KILL SWITCH BE SURE TO PUSH IN THE BLACK PROTRUSION ON THE SIDE OF THE SWITCH SO THE KILL SWITCH CAN COMPLETELY SEAT IN THE SWITCHBOX.
8. REATTACH THE THROTTLE CABLES TO THE THROTTLE TUBE IN REVERSE ORDER AS STEP #3.
9. WITH A #2 PHILLIPS HEAD SCREWDRIVER, REINSTALL THE THREE SCREWS REMOVED IN STEP #2.
10. READJUST THE THROTTLE CABLES TO YOUR PREFERRED TENSION.

## 63-609C CLUTCH SIDE

TOOLS NEEDED: #1 & #2 PHILLIPS HEAD SCREWDRIVER  
SIDE CUTTERS

FLAT BLADE SCREWDRIVER  
1 WIRE TIE

3MM ALLEN WRENCH

1. WITH A FLAT BLADE SCREWDRIVER, REMOVE THE KNOB FROM THE CHOKE LEVER AND TURN SIGNAL SWITCHES.
2. WITH A #2 PHILLIPS HEAD SCREWDRIVER, REMOVE THE TWO SCREWS FROM THE BACK OF THE SWITCHBOX ALLOWING THE TWO HALVES TO BE SEPARATED.
3. WITH A #2 PHILLIPS HEAD SCREWDRIVER, REMOVE THE SCREW AND THE PLATE FROM THE BOTTOM OF THE SWITCHBOX.
4. PULL THE CHOKE CABLE OUT OF THE SWITCHBOX HOUSING AND ROTATE IT TO RELEASE IT FROM THE CHOKE LEVER.
5. USING A #2 PHILLIPS HEAD SCREWDRIVER, REMOVE THE SCREW HOLDING THE CHOKE LEVER TO THE FRONT HALF OF THE SWITCHBOX HOUSING.
6. USING A SIDE CUTTER, CUT AND DISCARD THE WIRE TIE THAT HOLDS THE WIRES TO THE FRONT HALF OF THE SWITCHBOX.
7. USING A #1 PHILLIPS HEAD SCREWDRIVER, REMOVE THE TWO SCREWS FASTENING THE HIGH/LOW BEAM SWITCH INTO PLACE. THEN REMOVE THE TWO SCREWS FROM THE TURN SIGNAL SWITCH. FINALLY, REMOVE THE TWO SCREWS HOLDING THE HORN BUTTON BACKER; BE CAREFUL NO TO LOSE THE SPRING.
8. INSTALL THE COMPONENTS REMOVED FROM THE OEM SWITCHBOX IN STEP #4 INTO THE NEW CHROME SWITCH IN REVERSE ORDER AS REMOVED.
9. WITH A WIRE TIE, REFASTEN THE WIRES TO THE SWITCHBOX.
10. REPEAT STEPS #2 THRU #5 IN REVERSE ORDER OF DISASSEMBLY.
11. PUSH THE APPROPRIATE KNOB BACK ON THE CHOKE LEVER AND TURN SIGNAL SWITCH BY HAND.