

BIG BIKE PARTS® INSTALLATION INSTRUCTIONS

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PART NO. 63-617

CHROME SWITCH BOX HOUSINGS
YAMAHA V STAR 1100 CUSTOMS

03/06/07

81-110B BRAKE SIDE

TOOLS NEEDED: PHILLIPS HEAD SCREW DRIVER
8MM WRENCH
10MM WRENCH
12MM WRENCH
NEEDLE NOSE PLIERS

1. REMOVE THE TWO PHILLIPS SCREWS AT THE BACK OF THE SWITCHBOX HOUSING.
2. ROTATE THE SWITCHBOX TO RELEASE THE REAR HOUSING.
3. REMOVE THE TWO SCREWS HOLDING THE HIGH/LOW BEAM SWITCH IN THE FRONT OF THE HOUSING.
4. PULL OFF THE BLACK TURN SIGNAL BUTTON FROM THE FRONT OF THE HOUSING.
5. REMOVE THE TWO SCREWS HOLDING IN THE TURN SIGNAL SWITCH. THEN PULL OUT THE SWITCH.
6. REMOVE THE TWO SCREWS HOLDING THE HORN BUTTON IN. REMOVE THE HORN BUTTON AND SPRING FROM THE HOUSING.
7. REINSTALL THE HORN AND HORN SPRING MAKING SURE THAT THE NARROW END OF THE SPRING GOES INTO THE BUTTON AND THE WIDE END OF THE SPRING FACES UP. AND THEN REINSTALL THE TWO SCREWS BACK INTO PLACE HOLDING THE HORN BUTTON INTO THE NEW CHROME SWITCHBOX HOUSING.
8. REINSTALL THE TURN SIGNAL INTO THE HOUSING WITH THE TWO SCREWS MAKING SURE THAT NONE OF THE WIRES GET PINCHED BETWEEN THE HOUSING AND THE TURN SIGNAL SWITCH. THEN PUT THE BLACK TURN SIGNAL BUTTON BACK ON THAT WAS REMOVED IN STEP 4.
9. REINSTALL THE HIGH/LOW BEAM SWITCH BACK IN USING THE TWO SCREWS, MAKING SURE THAT THE WIRES GO UNDERNEATH THE WHITE PLATE ON THE HIGH/LOW BEAM SWITCH AS SO THEY WONT GET PINCHED INTO THE HANDLEBARS. ALSO MAKE SURE THAT ON THE SWITCH ITSELF, IS A SMALL PIECE OF PLASTIC THAT STICKS OUT RIGHT BELOW THE TWO WIRES, AND THIS NEEDS TO BE PUSHED DOWN SO IT RESTS UPON THE SMALL METAL EXTRUSION IN THE HOUSING SO THE SWITCH CAN REST IN THE HOUSING PROPERLY.
10. REINSTALL THE FRONT AND REAR HOUSINGS, WITH THE TWO SCREWS REMOVED IN STEP 1, BACK ONTO THE HANDLE BAR MAKING SURE THAT THE WIRES ARE NOT BEING PINCHED BETWEEN THE FRONT AND REAR HOUSING.

63-609C CLUTCH SIDE

TOOLS NEEDED: #1 & #2 PHILLIPS HEAD SCREWDRIVER FLAT BALD SCREWDRIVER 3MM ALLEN WRENCH
SIDE CUTTERS 1 WIRE TIE

1. WITH A FLAT BLADE SCREWDRIVER, REMOVE THE KNOB FROM THE CHOKE LEVER AND TURN SIGNAL SWITCHES.
2. WITH A #2 PHILLIPS HEAD SCREWDRIVER, REMOVE THE TWO SCREWS FROM THE BACK OF THE SWITCHBOX ALLOWING THE TWO HALVES TO BE SEPARATED.
3. WITH A #2 PHILLIPS HEAD SCREWDRIVER, REMOVE THE SCREW AND THE PLATE FROM THE BOTTOM OF THE SWITCHBOX.
4. PULL THE CHOKE CABLE OUT OF THE SWITCHBOX HOUSING AND ROTATE IT TO RELEASE IT FROM THE CHOKE LEVER.
5. USING A #2 PHILLIPS HEAD SCREWDRIVER, REMOVE THE SCREW HOLDING THE CHOKE LEVER TO THE FRONT HALF OF THE SWITCHBOX HOUSING.
6. USING A SIDE CUTTER, CUT AND DISCARD THE WIRE TIE THAT HOLDS THE WIRES TO THE FRONT HALF OF THE SWITCHBOX.
7. USING A #1 PHILLIPS HEAD SCREWDRIVER, REMOVE THE TWO SCREWS FASTENING THE HIGH/LOW BEAM SWITCH INTO PLACE. THEN REMOVE THE TWO SCREWS FROM THE TURN SIGNAL SWITCH. FINALLY, REMOVE THE TWO SCREWS HOLDING THE HORN BUTTON BACKER; BE CAREFUL NO TO LOSE THE SPRING.
8. INSTALL THE COMPONENTS REMOVED FROM THE OEM SWITCHBOX IN STEP #4 INTO THE NEW CHROME SWITCH IN REVERSE ORDER AS REMOVED.
9. WITH A WIRE TIE, REFASTEN THE WIRES TO THE SWITCHBOX.
10. REPEAT STEPS #2 THRU #5 IN REVERSE ORDER OF DISASSEMBLY.
11. PUSH THE APPROPRIATE KNOB BACK ON THE CHOKE LEVER AND TURN SIGNAL SWITCH BY HAND.