

BIG BIKE PARTS® INSTALLATION INSTRUCTIONS

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PART NO. 81-110C SWITCH BOX CLUTCH
SUZUKI VZ1600/M95; KAWASAKI VN900,
VN1600, VN2000; YAMAHA V-STAR 650 & 1300

04/04/07

ITEMS NEEDED: PHILLIPS SCREW DRIVER

1. REMOVE THE TWO PHILLIPS SCREWS AT THE BACK OF THE SWITCHBOX HOUSING.
2. ROTATE THE SWITCHBOX TO RELEASE THE REAR HOUSING.
3. REMOVE THE TWO SCREWS HOLDING THE HIGH/LOW BEAM SWITCH IN THE FRONT OF THE HOUSING.
4. PULL OFF THE BLACK TURN SIGNAL BUTTON FROM THE FRONT OF THE HOUSING.
5. REMOVE THE TWO SCREWS HOLDING IN THE TURN SIGNAL SWITCH. THEN PULL OUT THE SWITCH.
6. REMOVE THE TWO SCREWS HOLDING THE HORN BUTTON IN. REMOVE THE HORN BUTTON AND SPRING FROM THE HOUSING.
7. REINSTALL THE HORN AND HORN SPRING MAKING SURE THAT THE NARROW END OF THE SPRING GOES INTO THE BUTTON AND THE WIDE END OF THE SPRING FACES UP. AND THEN REINSTALL THE TWO SCREWS BACK INTO PLACE HOLDING THE HORN BUTTON INTO THE NEW CHROME SWITCHBOX HOUSING.
8. REINSTALL THE TURN SIGNAL INTO THE HOUSING WITH THE TWO SCREWS MAKING SURE THAT NONE OF THE WIRES GET PINCHED BETWEEN THE HOUSING AND THE TURN SIGNAL SWITCH. THEN PUT THE BLACK TURN SIGNAL BUTTON BACK ON THAT WAS REMOVED IN STEP 4.
9. REINSTALL THE HIGH/LOW BEAM SWITCH BACK IN USING THE TWO SCREWS, MAKING SURE THAT THE WIRES GO UNDERNEATH THE WHITE PLATE ON THE HIGH/LOW BEAM SWITCH AS SO THEY WONT GET PINCHED INTO THE HANDLEBARS. ALSO MAKE SURE THAT ON THE SWITCH ITSELF, IS A SMALL PIECE OF PLASTIC THAT STICKS OUT RIGHT BELOW THE TWO WIRES, AND THIS NEEDS TO BE PUSHED DOWN SO IT RESTS UPON THE SMALL METAL EXTRUSION IN THE HOUSING SO THE SWITCH CAN REST IN THE HOUSING PROPERLY.
10. REINSTALL THE FRONT AND REAR HOUSINGS, WITH THE TWO SCREWS REMOVED IN STEP 1, BACK ONTO THE HANDLE BAR MAKING SURE THAT THE WIRES ARE NOT BEING PINCHED BETWEEN THE FRONT AND REAR HOUSING