

BIG BIKE PARTS® INSTALLATION INSTRUCTIONS

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PART NO. 82-227

CHROME SWITCH BOX HOUSING
FOR SUZUKI C50 2005-2006

Revised 6/24/09

82-227B

TOOLS NEEDED: #1 PHILLIPS HEAD SCREWDRIVER FLAT BLADE SCREW DRIVER 3MM ALLEN WRENCH
#2 PHILLIPS HEAD SCREWDRIVER NEEDLE NOSE PLIERS

1. LOOSEN CLUTCH CABLE TO GIVE YOURSELF AS MUCH SLACK AS POSSIBLE.
2. USING A 3MM ALLEN WRENCH REMOVE THE SCREW HOLDING THE PLATE TO THE BACK HALF OF THE OEM SWITCH BOX.
3. WITH A #2 PHILLIPS HEAD SCREWDRIVER REMOVE THE TWO SCREWS FROM THE BACK OF THE SWITCH BOX ALLOWING THE TWO HALVES TO BE SEPARATED.
4. WITH THE TWO HALVES SPLIT APART REMOVE THE THROTTLE CABLES FROM THE THROTTLE TUBE USING NEEDLE NOSE PLIERS IF NECESSARY.
5. USING A #1 PHILLIPS HEAD SCREWDRIVER REMOVE THE SCREW IN THE METAL TAB WHICH HOLDS THE WIRES TO THE SWITCH BOX. REMOVE THE SCREW WITH WASHER HOLDING THE START BUTTON BACKER. NEXT, REMOVE THE TWO SCREWS HOLDING THE BLACK PLASTIC COVER. REMOVE THE HAZARD SWITCH AND WITH A FLAT BLADE SCREWDRIVER REMOVE THE CLIP FROM THE BACKSIDE OF THE HAZARD BUTTON. FINALLY, REMOVE THE SCREW HOLDING THE KILL SWITCH IN PLACE.
6. INSTALL COMPONENTS REMOVED FROM THE OEM SWITCH BOX IN STEP #4 INTO CHROME SWITCH BOX IN REVERSE ORDER AS REMOVED. WHEN INSTALLING THE KILL SWITCH BE SURE TO PUSH IN THE BLACK PROTRUSION ON THE SIDE OF THE SWITCH SO THE KILL SWITCH CAN COMPLETELY SEAT IN THE SWITCH BOX.
7. REATTACH THE THROTTLE CABLES TO THE THROTTLE TUBE IN REVERSE ORDER AS STEP #4.
8. WITH A 3MM ALLEN WRENCH INSTALL THE SCREW AND PLATE INTO THE BACK HALF OF CHROME SWITCHBOX.
9. WITH A #2 PHILLIPS HEAD SCREWDRIVER REINSTALL THE TWO SCREWS REMOVED IN STEP #3.
10. READJUST THE THROTTLE CABLES TO YOUR PREFERRED TENSION.

82-227C

TOOLS NEEDED: #1 PHILLIPS HEAD SCREWDRIVER #2 PHILLIPS HEAD SCREWDRIVER FLAT BLADE SCREWDRIVER

1. WITH A #2 PHILLIPS HEAD SCREWDRIVER REMOVE THE TWO SCREWS FROM THE BACK OF THE SWITCH BOX ALLOWING THE TWO HALVES TO BE SEPARATED.
2. WITH A #1 PHILLIPS HEAD SCREWDRIVER REMOVE THE SCREW HOLDING THE PASS BUTTON TO THE BACK HALF OF THE SWITCH BOX.
3. USING A #1 PHILLIPS HEAD SCREWDRIVER REMOVE THE SCREW IN THE METAL TAB WHICH HOLDS THE WIRES TO THE SWITCH BOX. NEXT REMOVE THE THREE SCREWS FASTENING THE TURN SIGNAL SWITCH INTO PLACE. THEN REMOVE THE SCREW FROM THE HIGH/LOW BEAM SWITCH. REMOVE THE SCREW HOLDING THE HORN BUTTON BACKER. WITH A FLAT BLADE SCREWDRIVER REMOVE THE CLIP FROM THE BACKSIDE OF THE TURN SIGNAL BUTTON. BE CAREFUL NOT TO LOSE THE SPRING LOCATED BEHIND THE HORN AND TURN SIGNAL BUTTONS.
4. INSTALL COMPONENTS REMOVED FROM THE OEM SWITCH BOX IN STEP #4 INTO THE NEW CHROME SWITCH BOX IN REVERSE ORDER AS REMOVED. WHEN INSTALLING THE TURN SIGNAL BUTTON MAKE SURE THE SPRING IS SEATED IN THE GROOVE BETWEEN THE SWITCH BOX AND TURN SIGNAL BUTTON. ALSO WHEN INSTALLING THE HIGH/LOW BEAM SWITCH PUSH IN THE BLACK PROTRUSION ON THE SIDE OF THE SWITCH SO THE HIGH/LOW BEAM SWITCH CAN COMPLETELY SEAT IN THE SWITCH BOX.
5. REPEAT STEPS #1 AND #2 IN REVERSE ORDER AS DISASSEMBLY.