

# **BIG BIKE PARTS®** INSTALLATION INSTRUCTIONS

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PART NO. 82-227C

SWITCH BOX CLUTCH SIDE  
FOR SUZUKI VL800/C50 2001-2006

Revised 6/24/09

TOOLS NEEDED: #1 PHILLIPS HEAD SCREWDRIVER #2 PHILLIPS HEAD SCREWDRIVER FLAT BLADE SCREWDRIVER

1. WITH A #2 PHILLIPS HEAD SCREWDRIVER REMOVE THE TWO SCREWS FROM THE BACK OF THE SWITCH BOX ALLOWING THE TWO HALVES TO BE SEPARATED.
2. WITH A #1 PHILLIPS HEAD SCREWDRIVER REMOVE THE SCREW HOLDING THE PASS BUTTON TO THE BACK HALF OF THE SWITCH BOX.
3. USING A #1 PHILLIPS HEAD SCREWDRIVER REMOVE THE SCREW IN THE METAL TAB WHICH HOLDS THE WIRES TO THE SWITCH BOX. NEXT REMOVE THE THREE SCREWS FASTENING THE TURN SIGNAL SWITCH INTO PLACE. THEN REMOVE THE SCREW FROM THE HIGH/LOW BEAM SWITCH. REMOVE THE SCREW HOLDING THE HORN BUTTON BACKER. WITH A FLAT BLADE SCREWDRIVER REMOVE THE CLIP FROM THE BACKSIDE OF THE TURN SIGNAL BUTTON. BE CAREFUL NOT TO LOSE THE SPRING LOCATED BEHIND THE HORN AND TURN SIGNAL BUTTONS.
4. INSTALL COMPONENTS REMOVED FROM THE OEM SWITCH BOX IN STEP #4 INTO THE NEW CHROME SWITCH BOX IN REVERSE ORDER AS REMOVED. WHEN INSTALLING THE TURN SIGNAL BUTTON MAKE SURE THE SPRING IS SEATED IN THE GROOVE BETWEEN THE SWITCH BOX AND TURN SIGNAL BUTTON. ALSO WHEN INSTALLING THE HIGH/LOW BEAM SWITCH PUSH IN THE BLACK PROTRUSION ON THE SIDE OF THE SWITCH SO THE HIGH/LOW BEAM SWITCH CAN COMPLETELY SEAT IN THE SWITCH BOX.
5. REPEAT STEPS #1 AND #2 IN REVERSE ORDER AS DISASSEMBLY.